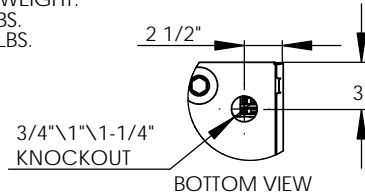


12kW - 240V - 1Ø - 50.0A

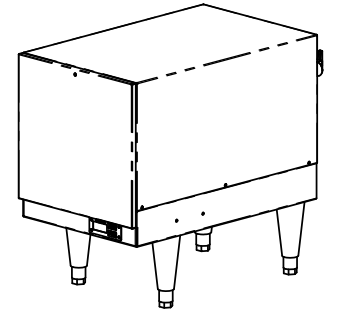
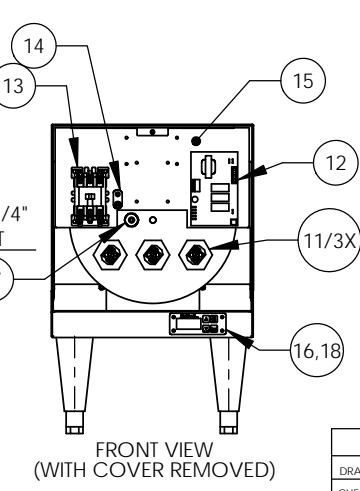
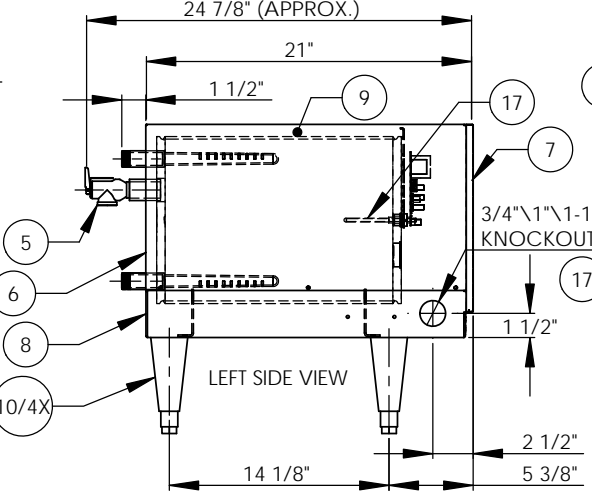
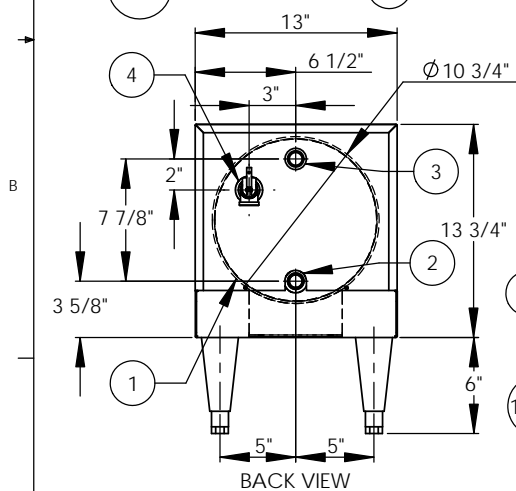
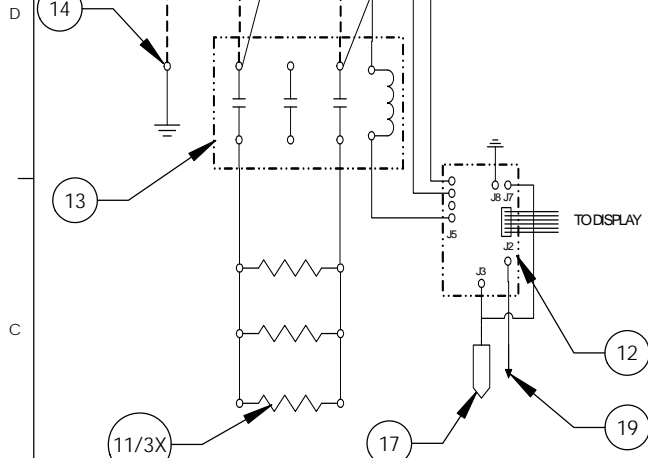
DASHED LINES INDICATE WIRING BY CUSTOMER

NOTES:

1. TANK IS DESIGNED, FABRICATED, AND STAMPED IAW ASME SECTION VIII CODE, LATEST ADDENDA.
2. TANK IS DESIGNED FOR 150PSI AND PRESSURE TESTED AT 225PSI.
3. PROBE ASSEMBLY (Pc. No. 17) PROVIDES TEMPERATURE CONTROL, HI-LIMIT, AND LOW WATER SENSING.
4. UNIT IS UL, CUL, AND UL EPH LISTED.
5. PIECE NOS. 5, 10, 20, AND 21 ARE SHIPPED LOOSE.
6. CONTROL CIRCUIT WIRE TO BE #18 TEFZEL 750 (200°C), POWER CIRCUIT WIRE TO BE #8 TEFZEL 750 (200°C). ELEMENT JUMPER WIRE TO BE #10 TEFZEL 750 (200°C).
7. PHASE TO PHASE RESISTANCE: 4.8 OHMS
8. APPROX. WEIGHT:  
DRY: 85 LBS.  
WET: 133 LBS.



ITEM NO.	QTY	PART NO.	MATERIAL	DESCRIPTION
1	1	J6-3 TANK	304L S/S	TANK ASSEMBLY
2	1	J6 INLET	BRASS	3/4" MNPT INLET
3	1	J6 OUTLET	BRASS	3/4" MNPT OUTLET
4	1		BRASS	3/4" FNPT FOR RELIEF VALVE
5	1	100XL .75 150LB	BRONZE	RELIEF VALVE SET AT 150PSI, 210°F
6	1	J6-3 JACKET	304 S/S	TOP COVER ASSEMBLY
7	1	J6-3 FRONT COVER	304 S/S	FRONT COVER ASSEMBLY
8	1	J6-3 BASE	304 S/S	BASE ASSEMBLY
9	1		FOAM	INSULATION
10	4	61649NOBN5T4	PLASTIC	ADJUSTABLE LEGS
11	3	C1315-14	BRASS PLUG & COPPER SHEATH	HEATING ELEMENT - 1-7/8" HEX 4000W @ 240V
12	1	T1000	VARIOUS	CONTROL MODULE
13	1	C25DNF350B	VARIOUS	MAGNETIC CONTACTOR 65A (RESISTIVE) - 240V
14	1	K8C	COPPER	GROUND LUG
15	1	J6-3 CONTROL PLATE	GALVANNEAL	ELECTRICAL MOUNTING PANEL
16	1	TD1000	VARIOUS	DIGITAL DISPLAY MODULE
17	1	P65	VARIOUS	PROBE ASSEMBLY
18	1	OVERLAY J MODEL	LEXAN	OVERLAY FOR DISPLAY MODULE
19	1		VARIOUS	LEAK DETECTION SENSOR
20	1	TTD405	VARIOUS	T&P GAUGE 30-240°F/0-200PSI
21	1	N45BU	BRONZE	PRESS. REDUCING VALVE 25-75PSI



ZONE	REV.	DESCRIPTION	DATE	APPROVED

DATE	NAME	REVISIONS	
2/5/03	PRD		
2/5/03	WENIII		
7/10/03	PRD		
8/29/03	CHD		

**Hubbell**™ Stratford, CT 06615  
 (203) 378-2659  
**The Electric Heater Company**  
 Customer:

Description: J MODEL BOOSTER HEATER  
 J612S - 6 GALLON  
 12kW - 240V - 1Ø

SIZE	DWG. NO.	REV
B	J612S	-

SCALE: 1:8 FSCM: 19857 SHEET 1 OF 1

INSTALLATION REQUIREMENTS	
AMP Draw	50.0
Min. Breaker/Fuse Size	65 AMP
Cu Power Feed Wire	#6 AWG THHN
Min. Power Conduit	3/4"
Wiring Diagram	4

**ELECTRICAL NOTES:**

1. POWER FEED WIRE SIZING IS BASED ON 75°C Cu THHN WIRE WITH FEEDER BRANCH PROTECTION AT 125%.
2. REFERENCE INSTALLATION, OPERATION, AND MAINTENANCE MANUAL FOR COMPLETE INSTALLATION INSTRUCTIONS.

**PROPRIETARY AND CONFIDENTIAL**

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DIMENSIONS ARE IN INCHES TOLERANCES: (UNLESS OTHERWISE SPECIFIED)  
 FRACTIONAL ±1/16  
 ANGULAR MACH ±1/2° BEND ±1°  
 TWO PLACE DECIMAL ±0.01  
 THREE PLACE DECIMAL ±0.005