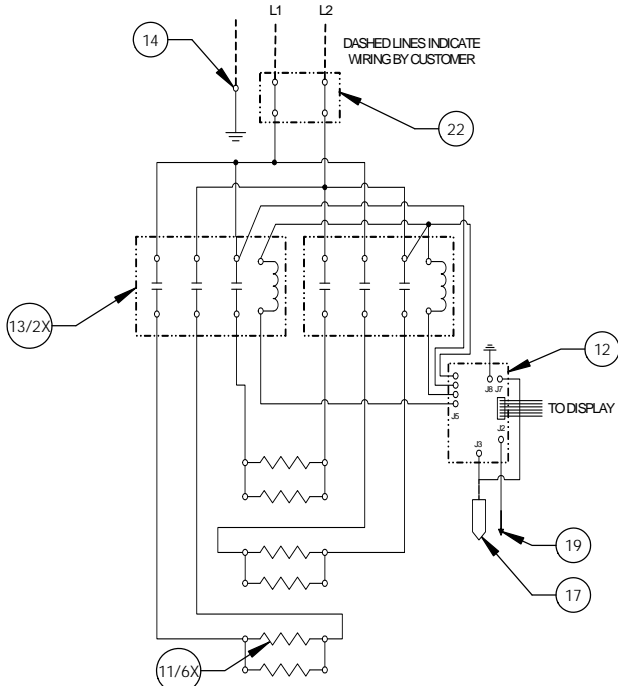


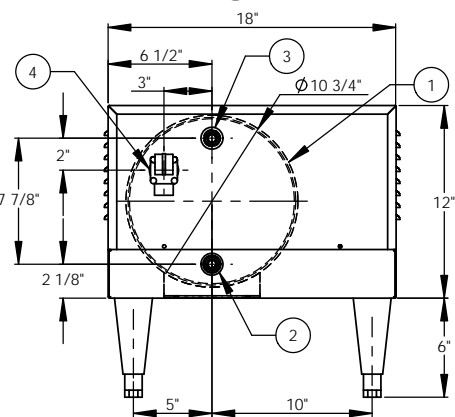
24kW - 240V - 1Ø - 100.0A



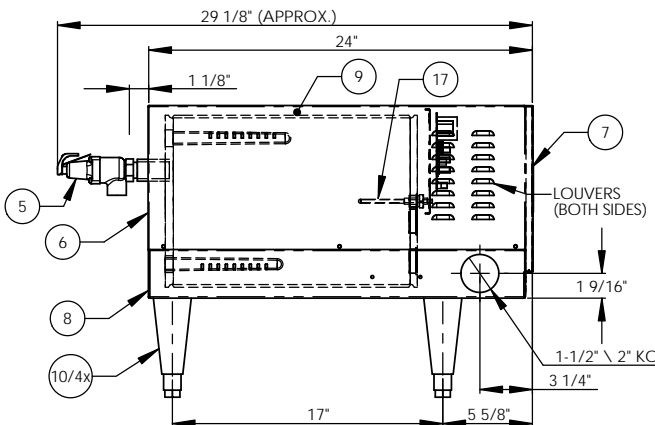
ITEM NO.	QTY.	PART NO.	MATERIAL	DESCRIPTION
1	1	J6-6 TANK	304L S/S	TANK ASSEMBLY
2	1	J6 INLET	BRASS	3/4" MNPT INLET
3	1	J6 OUTLET	BRASS	3/4" MNPT OUTLET
4	1		BRASS	3/4" FNPT FOR RELIEF VALVE
5	1	100XL .75 150LB	BRONZE	RELIEF VALVE SET AT 150PSI, 210°F
6	1	J6-6 JACKET	304 S/S	TOP COVER ASSEMBLY
7	1	J6-6 FRONT COVER	304 S/S	FRONT COVER ASSEMBLY
8	1	J6-6 BASE	304 S/S	BASE ASSEMBLY
9	1		FOAM	INSULATION
10	4	61649NOBN5T4	PLASTIC	ADJUSTABLE LEGS
11	6	C1315-14	BRASS PLUG & COPPER SHEATH	HEATING ELEMENT - 1-7/8" HEX 4000W @ 240V
12	1	T1000	VARIOUS	CONTROL MODULE
13	2	C25DNF330B	VARIOUS	MAGNETIC CONTACTOR 40A (RESISTIVE) - 240V
14	1	KA4C	COPPER	GROUND LUG
15	1	J6-6 CONTROL PLATE	GALVANNEAL	ELECTRICAL MOUNTING PANEL
16	1	ID1000	VARIOUS	DIGITAL DISPLAY MODULE
17	1	P65	VARIOUS	PROBE ASSEMBLY
18	1	OVERLAY J MODEL	LEXAN	OVERLAY FOR DISPLAY MODULE
19	1		VARIOUS	LEAK DETECTION SENSOR
20	1	ITD405	VARIOUS	T&P GAUGE 30-240°F/0-200PSI
21	1	N45BU	BRONZE	PRESS. REDUCING VALVE 25-75PSI
22	1	PDB175-1X4-2	VARIOUS	POWER DISTRIBUTION BLOCK 175A, 2-POLE, 1 PRIM., 4 SEC.

REV. NO.		REVISIONS		DATE	APPROVED

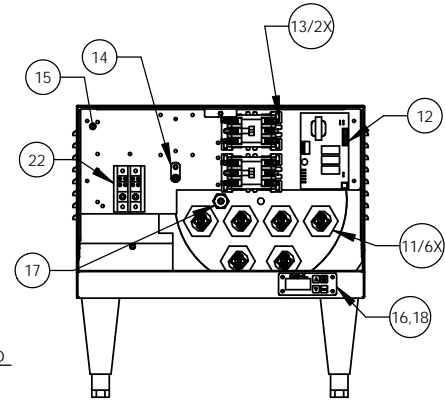
- NOTES:
- TANK IS DESIGNED, FABRICATED, AND STAMPED IAW ASME SECTION VIII CODE, LATEST ADDENDA.
 - TANK IS DESIGNED FOR 150PSI AND PRESSURE TESTED AT 225PSI.
 - PROBE ASSEMBLY (Pc. No. 17) PROVIDES TEMPERATURE CONTROL, HI-LIMIT, AND LOW WATER SENSING.
 - UNIT IS UL, CUL, AND UL EPH LISTED.
 - PIECE NOS. 5, 10, 20, AND 21 ARE SHIPPED LOOSE.
 - CONTROL CIRCUIT WIRE TO BE #18 TEFZEL 750 (200°C), POWER CIRCUIT WIRE TO BE #12 TEFZEL 750 (200°C). ELEMENT JUMPER WIRE TO BE #12 TEFZEL 750 (200°C).
 - PHASE TO PHASE RESISTANCE: 2.4OHMS
 - APPROX. WEIGHT:
DRY: 98 LBS.
WET: 146 LBS.



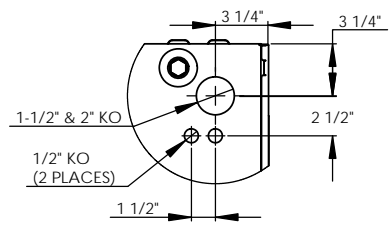
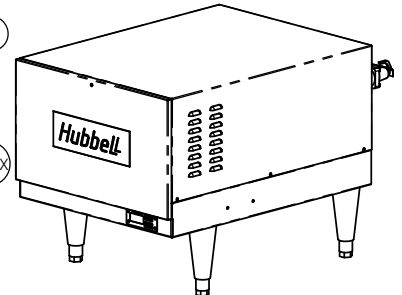
BACK VIEW



LEFT SIDE VIEW



FRONT VIEW (WITH COVER REMOVED)



BOTTOM VIEW

INSTALLATION REQUIREMENTS	
AMP Draw	100.0
Min. Breaker/Fuse Size	130 AMP
Cu Power Feed Wire	#1 AWG THHN
Min. Power Conduit	1 1/4"
Wiring Diagram	3A

- ELECTRICAL NOTES:
- POWER FEED WIRE SIZING IS BASED ON 75°C Cu THHN WIRE WITH FEEDER BRANCH PROTECTION AT 125%.
 - REFERENCE INSTALLATION, OPERATION, AND MAINTENANCE MANUAL FOR COMPLETE INSTALLATION INSTRUCTIONS.

PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES
TOLERANCES:
(UNLESS OTHERWISE SPECIFIED)
FRACTIONAL: 1/16"
ANGULAR: MACH ±1/2° BEND ±1°
TWO PLACE DECIMAL: ±0.01
THREE PLACE DECIMAL: ±0.005

DATE	NAME	DESCRIPTION
2/26/03	PRD	J624S - 6 GALLON 24kW - 240V - 1Ø
2/26/03	WENIII	
7/10/03	PRD	
8/29/03	CHD	

Hubbell Stratford, CT 06615 (203) 378-2659
The Electric Heater Company
Customer: J624S - 6 GALLON 24kW - 240V - 1Ø

SIZE	DWG. NO.	REV.
C	J624S	-

SCALE: 1:6 FSCM: 19857 SHEET 1 OF 1